

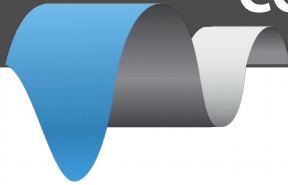


# Using encoders with the SimpleBGC 32 controllers

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## 1. General information

Using encoders with the SimpleBGC32 controller board gives the following advantages:

1. Prevents motors from losing synchronization and skipping steps.
2. Provides full information about the position of a camera relative to a frame, that provides better model than 2<sup>nd</sup> IMU and makes use of 2<sup>nd</sup> IMU obsolete. This information extends the range of working positions and functionality of a gimbal.
3. Can significantly decrease power consumption by using field-oriented control strategy to drive motors.
4. Increases instant torque the same way.
5. Provides possibility to get information about the camera balance and makes automatic balancing (with help of extra DC servomotors and moving counterweights).
6. Allows to adjust camera position by hands.
7. Increase the precision of stabilization and the maximum speed of rotation that gimbal is able to compensate.

Encoders give completely new feel of operating the system, and recommended to use in the professional-grade products.

The stock firmware that comes with the regular SimpleBGC32 controllers does not support encoders. For using encoders, the special firmware is needed. You can get a trial or buy fully-functional encoder firmware here: <http://www.basecamelectronics.com/encoders/>

Gimbal manufacturers, please contact us at [info@basecamelectronics.com](mailto:info@basecamelectronics.com)

Note, that with this special firmware, all motors should have encoders installed! It is not possible to have one motor with encoder and other two without.

## List of supported encoders

**AMT203** – absolute (capacitive technology) 12bit, SPI communication

**AS5048A,B** – absolute (magnetic) 14bit, PWM, I2C or SPI communication, not assembled.

**MA3** – absolute (magnetic) 10-12bit, assembled. PWM 1kHz and 244Hz interfaces are supported.

**Analog** – potentiometer or any other type where analog output is proportional to angle

**AS5600** – absolute magnetic encoder with Analog, PWM 460Hz or I2C interface are supported (note that for I2C connection, address selection is not possible)

**SBGC32\_I2C\_Drv expansion board** – acts as external motor driver combined with encoder interface, controlled by I2C bus. See [http://www.basecamelectronics.com/sbgc32\\_i2c\\_drv/](http://www.basecamelectronics.com/sbgc32_i2c_drv/) for details.

**RLS Orbis (ver.2.61+)** – absolute off-axis magnetic encoder. PWM 549Hz and SPI interfaces are supported.

**Zettlex IncOder** – inductive high-precision encoder with SPI interface. Support in firmware may be add by request.

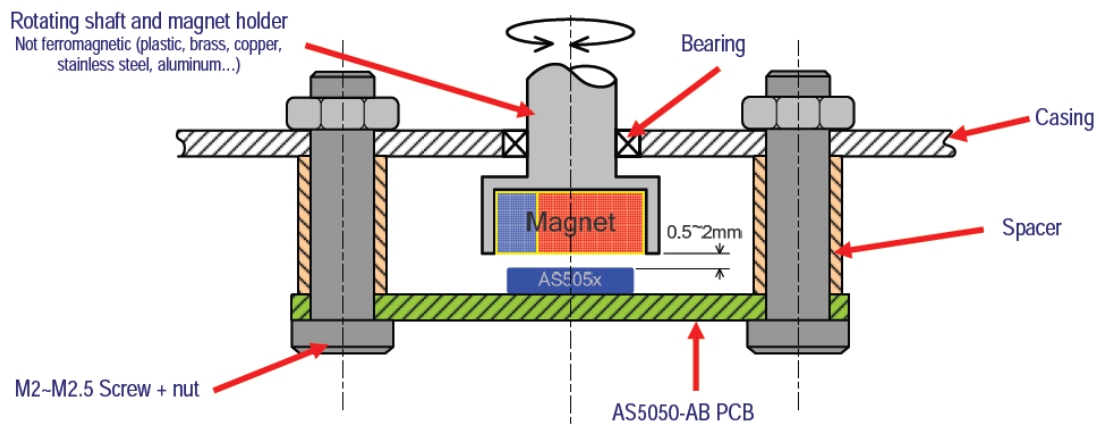
Type of encoder can be selected during tuning process in the GUI.

There is no big difference between 12bit and 14bit resolution, because encoders are not used in the closed-loop over speed and position, so high resolution is not strictly required. But ABSOLUTE angular error should be as low as possible, especially if working together with the motors having big number of pole pairs.

## 2. Installing encoders

### 2. Installing encoders

**AS5048A,B version** comes as an IC chip that should be soldered on the custom-made PCB (our version is available here: <https://www.basecamelectronics.com/as5048b/>). This IC should be placed above specially polarized magnet, installed on the motor's shaft cup. Recommendations on choosing magnet and positions tolerances can be found in the datasheet.



For AS5048B connected to I2C bus, device address should be selected depending on motor where its installed:

ROLL: 0x40 (A1=0, A2=0)

PITCH: 0x41 (A1=HIGH, A2=0)

YAW: 0x42 (A1=0, A2=HIGH)

Also you can assign address to axis later in the GUI.

**IMPORTANT NOTE:** AS5048B is not compatible with the "High speed I2C" option!

**AMT203 encoder** has pass-through hole and comes fully assembled with variety set of shaft adapters and centering tool. You only need to make cabling (cable and connector not included).

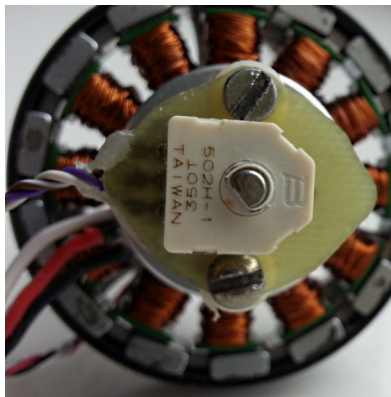


**MA3 magnetic encoder** that comes in 10 bit and 12 bit version (10bit has 1kHz refresh rate, 12bit has 244Hz refresh rate). <http://www.usdigital.com/products/encoders/absolute/rotary/shaft/MA3>

## 2. Installing encoders



**Analog type** may be a potentiometer, magnetic or other types with analog output, where voltage is linearly proportional to the angle of rotation of the shaft. Potentiometer-based encoder is a cheapest type. Analog encoders do not allow to have infinite 360 degree of shaft rotation, because there are forbidden areas at both ends of its range.



This type of encoder is available from many manufacturers, for example on the [digikey.com](https://www.digikey.com) in the category [Sensors, Transducers > Position Sensors - Angle, Linear Position Measuring](#)

Tips on analog type:

- Its better to choose lower resistance (about 1..3k) to minimize sensitivity to EMI noise
- If cable is long, twist it or shield, to minimize EMI noise affection
- You have to add mechanical limiters on the axis, to prevent entering to forbidden area where encoder does not provide a measurement. See datasheet to find working angles for selected model. Additionally, specify a software limiters in the GUI to softly stop near mechanical limiters, to not fight against them (see parameter *Limits (min,max)*)
- The more number of poles motor has, the more absolute precision is required from the encoder. Because precision is defined by the linearity of potentiometer, always check a specification of selected model and compare guaranteed linearity with the size of sector for single pole (360/number of poles). For normal work, maximum absolute error should be significantly less than sector size.

Sensitivity (scale) and offset for analog type is automatically set during regular procedure of calibration, like for other types of encoders.

**AS5600 magnetic encoder** can be connected by its OUT pin, that is by default is configured as analog output, and configured as “Analog” type in the GUI. Also, you can re-program it to the PWM output mode, and choose “AS5600 PWM” type in the GUI. Note, that in the analog and PWM modes encoder does not support full 360 degree of rotation, because it has hysteresis +-40 points near zero angle (1.75 degree).

**HINT:** For the PWM output mode, you have to program CONF register\* by the I2C interface:

CONF = { WD(0) FTH(001) SF(11) }, { PWF(10) OUTS(10) HYST(00) PM(00) } = {xx000111}, {10100000} = **0x07, 0xA0** - PWM at 460Hz, fastest response, no watchdog, no hysteresis, normal power mode.

After programming\*, CONF should be written into the non-volatile memory. See AS5600 datasheet for details.

## 2. Installing encoders

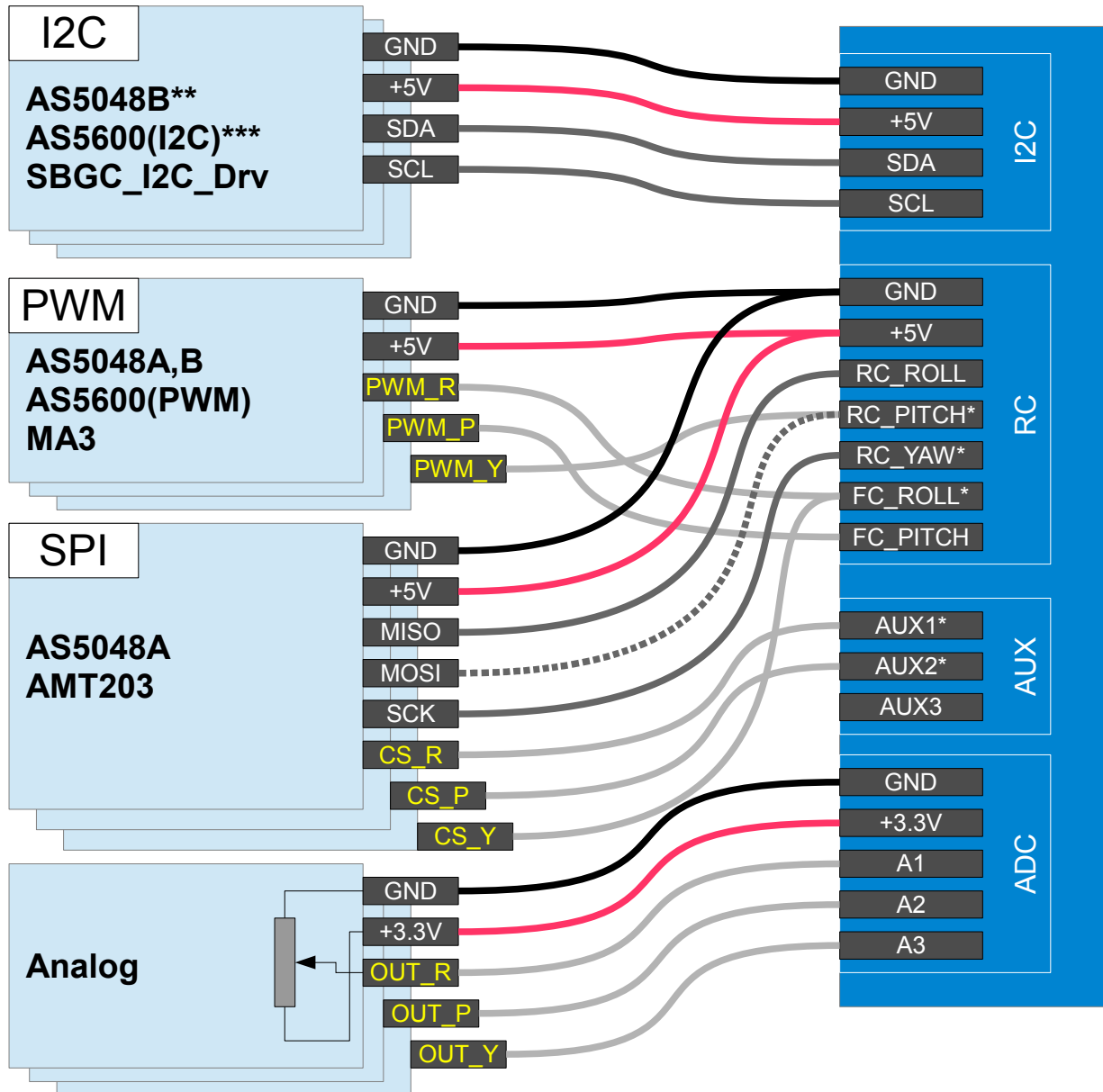
\* If powered from 3.3V, 10uF buffer capacitor is required on VDD3V3 pin to ground to burn settings into OTP memory.

**NOTE:** starting from 2.60 firmware, AS5600 encoder will be automatically programmed into PWM mode, when connected by the I2C interface first time and selected as "AS5600 (PWM)" in the GUI. Only 1 encoder at a time may be connected by I2C. When programming is done, I2C lines may be disconnected. **WARNING! Its impossible to use encoder in analog mode after configuration is burned into OTP memory!**

The best way is to connect it by the I2C interface – in this case it will support full 360 degree rotation. But only single AS5600 encoder may be present on I2C bus. If combined with the 2x I2C\_Drv expansion modules, you can use AS5600 encoders for all three motors.

## 2. Installing encoders

### Connecting encoders to the regular SimpleBGC 32bit board



\* These pins acts as output in case of SPI connection. Be carefull and avoid short circuit or improper connection to other devices.

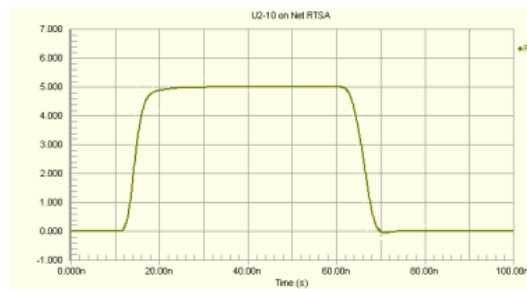
\*\* AS5048B is not compatible with the "I2C high-speed" option.

\*\*\* Only single AS5600 unit can be connected — it's address is fixed.

## 2. Installing encoders

### Tips on connection

- For AS5048A there is an option to use 3-wire SPI: MOSI line can be omitted and connected to VDD3 (high level) on the encoder side. But in this configuration will not be available diagnostic info from encoder.
- For long SPI cable (more than 30cm) resistors on the SCK, MOSI line are strictly required! Use 33..60 Ohm resistor in the series on any output line (SCK, MOSI from the board side, MISO from the encoder side). You can adjust their values more precisely by observing signal slope on the scope on the receiver side. It should be flat and sharp enough, without spikes caused by signal reflections (see picture below).
- AS5048 PWM connection gives less resolution (12bit compared to 14bit over I2C or SPI) and can give less precision, but PWM is an easiest way of connection.
- Analog signal is very sensitive to EMI noise, its recommended to use shielded cable in case of long distance (for big gimbals, its better to choose different type of encoder).
- For all PWM encoder types, its better to setup them such way, that zero-crossing point (where raw data crosses zero) is located far away from normal working angles, because near this point PWM signal can rapidly jitter between 0% and 100% duty cycle that may cause problems in PWM capturing.



*Bad signal (direct connection) and good signal (with resistor in series)*

### Alternative functions of inputs

- In the "Regular" and "Tiny" controllers and their modifications, RC\_ROLL input in this version of firmware is occupied by the SPI bus, so its alternative functions (Sum-PPM and serial) are moved to the AUX3 input. "Serial functions" include Spektrum, S-bus and SBGC Serial API interfaces.
- If RC\_ROLL input is not occupied by the SPI bus, starting from the firmware 2.60, you can return all serial functions to it's origin. To do this, disable the check-box "Swap RC\_SERIAL ↔ UART2 ports" in the "Advanced" tab
- For "Extended" and "Pro" versions of controller, there are dedicated ports for SPI and PWM interfaces, so RC\_ROLL pin functionality is unaffected.





## 4. Calibrating encoders

### 4. Calibrating encoders

#### 1. Calibrate electrical angle offset and direction

- Tune mechanics. Perfect balance is very important to make good calibration.
- **IMPORTANT STEP!** Enter the exact **number of poles** for each motor in the "Hardware" tab. The automatically detected number of poles may be incorrect. This information is very significant for a normal work of motor with encoder.
- Ensure that encoders provide correct data to a system and they are assigned to proper axis.
- Reset all calibration values in the "Encoders" tab to zero.
- Power on gimbal in "normal" position (frame is leveled, camera is leveled). Starting from firmware ver. 2.62b6, it is possible to calibrate encoders in other positions of a frame and a camera, if normal position is not possible – see below.
- Tune PID. Big precision of stabilization is not required at this moment, but oscillations and jitters are not allowed.
- Disable the "Follow" mode or any kind of RC control.
- Press the **CALIB.EL FIELD** button.
  - *Firmware ver prior to 2.60:* you have about 20 seconds to tilt frame +/-10..30 degrees VERY SLOWLY for each axis, several times for all axes. If any axis will loose sync, reset controller and restart calibration. Also you can tilt a camera instead of a frame by mean of RC controller, but very slowly, too.
  - *Firmware ver. after 2.60:* you do not need to move frame. Just fix it or hold in hands firmly – calibration will be done automatically, each motor in series.
- On completion, the calibration data will be transferred to the GUI and encoders will start working.
- Check that the parameter "**Encoder/motor gearing ratio**" is equals to 1.0 or very close to this value. Otherwise, scale factors of encoder and motor do not match. It means that motor is not properly configured (check number of poles), or calibration is done improperly. More information is given in the "FAQ" section of this manual.
- There is a simple error checking is present: if estimated scale factor differs a lot from the specified value (1.0 by default), "Emergency stop" error will be generated and motors will be turned OFF. You need to check resulting values and accept them, or clear them and repeat calibration after restarting of a system.
- When the **EL. FIELD OFFSET** value is calibrated, motors start working in new field-oriented control (FOC) mode, where current consumption is near zero if system is balanced. In this mode, you can increase the **POWER** parameter significantly without risk of over-heating motor. Set **Heating factor**, **Cooling factor** to 0 to disable current limitation. But remember, that the long operation under stall condition may still overheat the motor or controller. To prevent it, you can setup heating-cooling model to allow big current in short time, but limit it at a stall condition after a while, or cut off power completely.

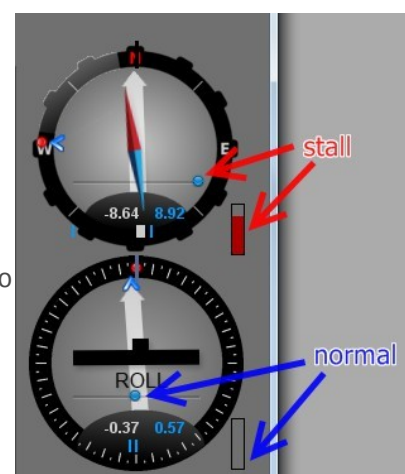
This is a short video that shows procedure of calibration of encoders (for old version of firmware):

<http://www.youtube.com/watch?v=sAnWG2ipavE>

#### Checking calibration

A "balance error" value (displayed in the GUI as blue ball on the angle panels) should be about neutral position for each axis during work, and go to its limits under pressure. This indicator shows shifts in the balance and may be used as reference to help balancing camera. Power indicator is

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## 4. Calibrating encoders

zero in normal condition and goes to maximum at a stall condition, when motor resists to push.

### Reusing of calibration data

You can use this data for other gimbals in batch, if encoder is mounted the same way, has the same offset in data, and the motor EXACTLY matches the previous one (including mounting of rotor, stator, winding, connection)

### Backing-up a calibration data

Always make a EEPROM backup for each item you are sending to a customer (Menu "Board" – "Backup manager..."). If system will accidentally loose all setting, or customer will brake something, it will be useful to have an option to restore factory default settings and calibration, especially in case of complicated calibration procedure that is hard to repeat.

## 2. Calibrate the offset parameter

- You may keep gimbal working or turn motors off, it does not matter. Stabilization is not required.
- Align the camera to a "normal" position relative to the frame, where all motors forms zero angle to a frame.
- Press the **CALIB. OFFSET** button. Current angles read by encoders, will be set as zero offset.
- New settings will be written to EEPROM and transferred to the GUI.
- Now the white arrows on a gauge panel reflects the rotation of motors.

## 3. Calibrating encoders in an unusual position

*Requires firmware version 2.62b6 and above.*

It may be required to calibrate encoders in an unusual position, if system is designed for a certain *order of motors* (the role of motors counted from the camera platform), that is not supported by the firmware, or system has a very limited range of working angles. For example, we need to build a system with the order of motors "CAM – YAW – PITCH – ROLL". But the nearest supported order is "CAM – YAW – ROLL – PITCH". It is clear that this order can be converted to the desired order by rotating YAW motor 90 degrees. After the encoder calibration will be done, we can simply set the "Follow offset YAW" parameter to +-90 degrees to shift neutral/home point to desired position. But firstly, we need to calibrate encoders. It could be easily done in the naturally supported position, i.e. "CAM – YAW – ROLL – PITCH". But suppose than YAW working range is limited and system can not be put in this position. In fact, system will not start to work at all in any position excepting normal, until encoders will be calibrated!

Below is a step-by-step recipe how to solve this problem:

1. Calibrate the encoder's "Offset" parameter in the desired position (but still motors should be 90-degrees aligned, intermediate angles are not allowed). Do it by pressing "CALIB.OFFSET" button.
2. Change the value in the "Offset" field for the YAW axis manually, adding or subtracting 4096, that equals to shifting offset by 90 degrees (we update YAW for our example case, in your case it may be different axis). Restart system using menu command "Board" - "Execute action" - "Restart system".
3. Detect if encoder need to be inverted, or not. How to check: when the offset is calibrated, enable the "Follow" mode for each axis. If system becomes completely unstable, most probably encoder is inverted. To invert encoder, assign a special value "-32767" to the "El. field offset" parameter and repeat steps 1, 2, i.e. calibrate offset and add 90 degree again.
4. System should start working properly at this moment, because now it can distribute torque to the motors in any position of a frame.
5. Tune PIDs, ensure system is ready for the "El. field offset" calibration.

## 4. Calibrating encoders

6. Calibrate the "EL. field offset" parameters by pressing "CALIB. EL. FIELD" button, as described in the section above.

### Checking calibration

In the GUI, white arrows show the angle of each motor relative to a frame. They should point up when the camera is in "home" position relative to a frame, that mean zero angle. When motors rotate, white arrows move.

#### Notes on geared setup

Controller supports 2 types of gearing: encoder/motor and motor/frame. If gear ratio is not equal to 1.0 in any of this cases, there is a potential problem with the detection of initial angles of motors at system startup. In case of encoder/motor gearing is not equal to 1.0, it may be also a problem with the proper electrical field offset detection. Use the following rules to let system to start properly:

- Hold the frame in normal position (where encoders was calibrated) at startup.
- Connect and configure 2<sup>nd</sup> IMU. If present, its data will be combined with the main IMU and used to detect relative angle of each motor. But its impossible to detect YAW motor angle by this method, because IMU's are not referenced globally by YAW axis.
- Chose the lowest gearing ratios, if possible. Remember that direct drive is the most optimal choice for this application.
- Try to minimize back-lashes. Otherwise, it will be very hard to get good PID values and good precision.

### Settings, related to the operation of the system with encoders

**Manual set time** – if camera is rotated by hands and fixed in new position, firmware waits some time. If camera is held during this time, new position is fixed as target position. Default value is 0.5 sec. To disable this feature for any axis, set it to 0. In this case, camera resists against any external disturbance for infinite time.

*Firmware ver. 2.66+: this parameter is moved to the "Service" – "Force to new position by hands"*

**Heating factor, Cooling factor** – these are settings for simple "Heat accumulation/decay model". The power applied to a motor, increases a virtual temperature of motor in the model, according to a heating factor. When virtual temperature rises, it chops the output power. Cooling factor specify the rate of heat emitted to the outer space, which decreases the virtual temperature. Tune these values to make model close to real life. It lets to feed big power to motors for a short time without the risk of overheating them.

To control actual state of the model, you can check **V\_TEMP\_x** debug variables in the "Monitoring" tab. It shows virtual "temperature", where 0 means power is not limited at all, and 100 means power is completely off. To test how model work, apply force to the motor to put it in the "locked" state and see how **POWER\_X** and **V\_TEMP\_x** graphs are evolved. Adjust model settings to provide safe motor temperature under full load during a prolonged time.

**Motor's magnetic linkage** – this parameter is used to make more precise model of motor in the FOC algorithm. Its depends on motor size, number of poles, number of turns in winding.

*Starting from 2.60 version of firmware, this parameter was moved to the "Hardware" tab and can be calibrated automatically. Refer to SBGC32 User Manual for more information.*

**Motor/frame gearing ratio** – if a geared drive is used to drive any axis, set the gearing ratio value to this field. Note that the encoder should be mounted directly on the motor's shaft, not on the frame's shaft!

## 4. Calibrating encoders

**Encoder/motor gearing ratio** - this parameter is used for analog type of encoder, to calibrate its sensitivity (scale factor). For all other encoder types mounted directly on motor's shaft, it should be disabled. If the encoder is not mounted directly, but the reduction gear is used, you have to specify the exact ratio of reduction in this field and enable it.

If this field is disabled, it is used by the calibration routine to inform user about the estimated gearing ratio during the el. field offset calibration. It allows to detect possible problems, if the value differs a lot from the 1.0.

**Limits (min, max)** – software limits applied to the allowed angle of a motor. If specified, when motor reaches this limits, it will be forced to return back to the allowed area. Set the software limits at least 10 degrees before a hardware (mechanical) limits – this is the working range of the soft break algorithm. Additionally, these limits are used for inspection of a system: if the angle of any motor goes more than 20 degrees outside the given limits at startup, system generate an "emergency stop" error and does not start. This check may be disabled for a particular motor.

### Choosing motors

To get maximum from you setup, its recommended to choose motors with the lower winding resistance compared to regular gimbal brushless motors that are present on the market. Most of them designed to work with constant high load and have too big resistance. Because normally full power is not applied to a motor, it can have less resistance and less size. Under external disturbance, such motor may take a higher current and give a greater torque, as a result. Under full load, the maximum voltage that is applied, is defined by the "POWER" parameter where 255 means ~70% of full battery voltage. To limit the amount of time when motor operates under full load, use the "heating-cooling model" that will chop the current after several seconds of work under full load.

But the winding resistance should not be as low, as for regular brushless motors, where the stall condition is outside of the normal operation conditions. Instead, in our case, the stall condition should be considered as a normal mode of operation during prolonged period of time. By this parameter, gimbal motors may be compared to DC servo motors, used in robotics and industry.

Also consider the max. current capabilities of a gimbal controller and a battery. It is recommended to use a buffer capacitor to protect battery from the high spikes of a current and to make a power supply more linear. Such spikes are caused be the PWM type of control and by the stabilization algorithm.

## 5. FAQ

**Could encoder be used on yaw only? (On aerial gimbal I am now using potentiometer on yaw, but would like to replace it with encoder, but not add too much complexity, i.e. not use encoder for pitch and roll) Would current boards support this kind of “simple” use in future (also other than test use)?**

Yes, starting from 2.56 ver. of regular firmware, it is possible to use single encoder on YAW motor only (you do not need to update to “encoder” license for this). Encoder is used to read motor angle only, with no changes to the motor control algorithm.

If you are using encoder-enabled firmware, ALL axes should have encoders installed and configured.

**I have GB90 and GB85 motors. After reading the documentation I understand they might not be ideal to be used with the encoders. Will they work, what negative effect high resistance/inductance has?**

Encoders will work with them, but because of the big pole count, the precision of angle reading is more crucial. For example in case of a magnetic encoder type, pay attention to precise aligning of the magnet over encoder chip (see the recipe related to a non-linearity below).

If inductance is high, KV factor is low. That mean that such motor will not compensate fast speed of rotation (speed is limited by Battery Voltage \* KV), but it takes less current to provide the same torque level, that may be important for low-current Li-ion batteries. You may need to chose a higher voltage battery to get the maximum performance from this motor.

**What would be ideal resistance for GB90 motor?**

All depends on maximum current that controller may provide. For regular SimpleBGC32 boards, where current is limited by several Amps, their actual resistance 5-10 Ohm is good. For more powerful board, resistance 3-10 Ohm is more preferred to get maximum torque and high KV factor. The same is truth for any other motor.

**What kind of results are you getting with encoders? The biggest problem I have with my current handheld is jitters when gimbal is moved, especially on follow mode or with joystick, at certain (medium) speeds.**

All benefits of using encoders are listed in this document. But it will not help to overcome jitter, if its caused by the cogging effect that is a property of a motor – it remains with the encoders, too. The solution may be a choosing of different motor with the less cogging, or reducing the pole count (because frequency of jitter goes down and becomes closer to the area of reach of the PID loop), or replacing of the discrete rare-earth magnets by the uniform O-ring magnet.

*Note: the “Extended” and the “Pro” boards has a function to reduce cogging effect by building a look-up table during calibration.*

**I calibrated encoders properly, but torque is much less than in the setup without encoders, even with the POWER parameter set to maximum.**

Case1: push to motor by hand. If the power indicator in the GUI does not go to maximum, it seems that heating-cooling model limits it. Set Cooling factor, Heating factor = 0 for all axes.

Case2: under push, power indicator goes to maximum, but torque is still low. Repeat calibration. If does not help, see the next two recipes.

### **I get the "Wrong gearing ratio" error during calibration**

First of all, check that encoders provide consistent data and they are assigned to proper axes: in the "Monitoring" tab look at the raw values from encoders ENC\_RAW\_xx. The rotation of a motor changes the value of the encoder assigned to this axis with the rate 16384 per full turn. If it's not a case, see the next recipe.

### **The "gearing ratio" value after calibration differs from 1.0 significantly.**

or

### **Motor provides significantly less torque outside the neutral position where encoder was calibrated,**

or

### **Stabilization works well only in neutral position and does not work when deflecting motor further.**

1. Check that the "NUMBER OF POLES" parameter is set correctly. Even the error in 1 point will cause wrong operation of FOC algorithm. Auto-detection may give wrong result, so enter this value manually.
2. Another possible problem may be non-linearity of encoder reading, caused by a lot of reasons. In a case of a magnetic encoder type, it may be a bad magnet or its wrong centering (aligning of a magnet over chip), or soft iron located nearby. To check the linearity, in the "Monitoring" tab look at the raw values from encoders – they should reflect the actual angles precisely. Rotate motor by hands by the fixed angles (for example 45, 90 degrees), and observe that the increment of the value is 2048 and 4096 points, correspondingly.